

Emerging Technology Demonstration: Multifamily Central Domestic Hot Water System Controls

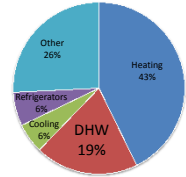


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Water Heating One of the Largest Residential Energy Uses

Water Heating is one of the largest multifamily energy users.


Average Site Energy End Use for Multifamily (5+ Units) Buildings



Category	Percentage
Heating	43%
DHW	19%
Other	26%
Refrigerators	6%
Cooling	6%

Source: U.S. Energy Information Administration, 2009 Residential Energy Consumption Survey

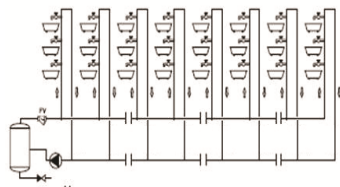
Metropolitan NYC Multifamily Stock



- Population 19 million
- 1 in 16 US citizens
- 2.1 million occupied apts.
- 77% of multifamily buildings are 5 units or more
- Vast majority of buildings have CDHW


What is a CDHW System?

A Central Domestic Hot Water distribution system moves hot water from the heater to the fixtures.




Why is a Recirculation Pump Required?

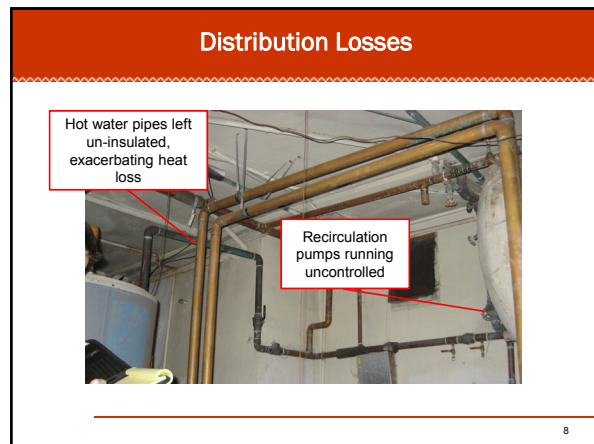
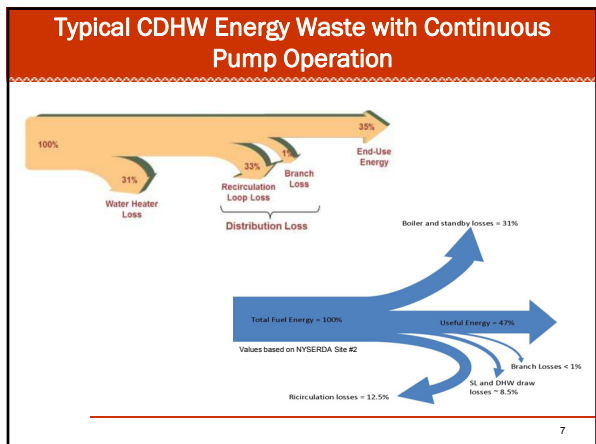
- A recirculation pump quickly distributes hot water throughout a building to reduce wait time for DHW
- Without a recirculation pump, the wait time would depend on how far one is from the heating plant



CDHW Energy Performance Problems

- Old boilers
- High temp set points
- Un-insulated pipes
- Un-controlled recirculation pumps
- Cross-over problems
- Poor or inefficient plumbing design
- Unbalanced distribution
- Lack of PM regimen





Hot Water Circulation Dilemma

- Too little circulation**
 - Wastes Water
 - Frustrates tenants
- Too much circulation**
 - Wastes energy
 - Deteriorates the system faster

Recirculation Loop Pump Controls

- Reduce thermal losses
- Reduce system wear and tear and increase useful life of mechanical equipment
- Maintain same hot water service using less energy


Types of DHW Control

<p>Timer Control</p>	<p>Temperature Modulation</p>
<p>Temperature Control</p>	<p>Demand Control</p>

Timer Control

- Turns pump on and off according to a schedule
- Off periods coincide with peak DHW usage
- When a user demands hot water during an "off" and no-demand period, water will be wasted as the temperature increases
- In larger buildings peak times are ill-defined or non-existent

Temperature Control




- Controls pump based on temperature (usually 120° F) via a sensor on the return line
- Reduces pump electricity, but maintains DHW loop temperature even without demand
- Often turned up past the supply temperature by building staff (effectively bypassing the control)

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Temperature Modulation Control


- Resets tank temp according to expected demand
- Lower demands require lower set point
- Reduces energy needed to keep tank hot when demand is low
- Does not control pump



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Demand Control

- Controls pump based on demand and water temperature
- Measures demand via flow switch
- Measures return temperature
- The pump runs if there demand is detected AND return temperature is below ~105°F.



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Demand Control: Sensing Demand




- Flow sensor: senses real time demand and sends signal to control board to activate pump
- Detects flow rates of less than 0.2 gpm
- May be put on CW make up or HW supply pipe

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Temperature Sensor


- Copper sensor indicates when the water in the pipes is not sufficiently hot (e.g., under 105°F)
- Resistance 10k, +/- 1%
- Sensors and pump communicate via a control box located on the pump



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Benefits of Demand Controls

- Pump runs <1 hour per day
- Same level of hot water service
- Allows return pipe to cool during non-hot water usage
- Keeps high delta T from supply to return: very efficient



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How Much Energy Can be Saved?

- Research demonstrates 10-30% reduction in total water heater fuel usage
- 90+% reduction in electricity used for pumping
- Cost payback 1/2 to 3 years

Previous Research

Study Source	Location	Building Characteristics	Control Type	Savings Compared to Continuous Pumping
CA Bldg. Enrg. Eff. Standards	California	Low-rise, Two story, 44 units	Demand control	-
		Low-rise, four story, 88 units	Demand control	-
Benningfield Group	California	Total 35 sites (1540 units)	Demand control	1.78 MBtu/yr. to 9.57 MBtu/yr.
Enovative Kontrol Systems	California	Five story, 50 units	Demand control	30% gas, 78% pump
Enovative Kontrol Systems	California	30 units	Demand control	15% gas, 95% pump
Enovative Kontrol Systems	California	Two story, 8 units	Demand control	18% electricity for heater, 97% pump
Enovative Kontrol Systems	California	Five story, 189 units	Demand control	12% gas and 96% pump runtime
Enovative Kontrol Systems	California	Three story, 21 units	Demand control	16% gas, 98% pump
NYSERDA	New York	2 sites, less than 45 units	Timer control (night)	6%
		2 sites, less than 80 units	Timer control (morning and evening peak)	6%
		2 sites, more than 80 units	Temperature control	11%
HMG	California	Two story, 8 units	Temperature control	1%
			Temperature modulation	35%
NYSERDA	New York	High Rise, 122 units	Demand control	44%
		Mid-rise, 54 units	Demand control and Temp Modulation	8%
		Low-rise, 48 units	Demand control and Temp Modulation	12%
Building America/NYSERDA		Low-rise, 54 units	Demand control	7%

NYSERDA Research Buildings DHW Fuel Savings

Annual DHW Fuel...	A	B	C	D
Building characteristics	7 floors 66 br	15 floors 294 br	3 floors 81 br	3 floors 72 brs
Baseline Consumption (therms/br)	175	94	184	112
Reduction with Demand Control (therms/br)	12% (20.4)	9% (8.0)	6% (10.3)	7% (8.3)
Reduction with Temp. Modulation (therms/br)	2% (3.4)	8% (7.8)	-	2% (1.9)
Reduction with Demand Control & Temp. Modulation (therms/br)	15% (25.9)	12% (11.3)	-	15% (16.2)

Research Buildings Simple Payback

Property	Building A	Building B	Building C	Building D
Annual DHW Cost (incl. pump electricity)	\$15,900	\$31,200	\$16,400	\$9,200
Installed Cost for Demand Control/Temp. Modulation	\$3,000/ \$2,000	\$2,500/ \$5,300	\$3,000	\$3,000/ \$2,000
Demand Control Payback	2.1	1	3	3.7
Temp. Modulation Payback	11.2	3	-	18.5
Demand Control + Temp. Modulation Payback	3	2.5	-	4

Worst-case average payback:

- Demand control: <4 years
- Temp. modulation: 21 years

Average Annual \$ Savings including interactive effects

Demand Control	9%
Temp. Modulation	3%
Demand Control & Temp. Modulation	12%

NYSERDA ETAC Project

- Install Demand Control Systems in 40 buildings
- Monitor the systems for 2-4 weeks
- Alternate demand control and continuous pumping weekly
- Estimate DHW energy use in each mode

Measurements

- Temperatures:
 - Supply
 - Return
 - Make-up
 - Water to boiler
 - Water from boiler
- Run time
 - Boiler
 - Pump
- Calculations
 - Energy savings per day
- Document
 - Complaints
 - Implementation costs

Demonstration Buildings Results

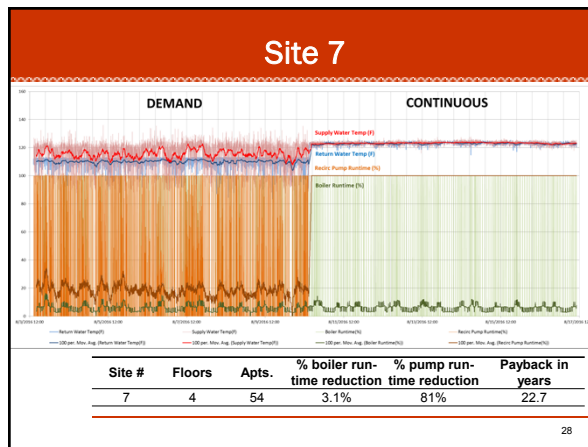
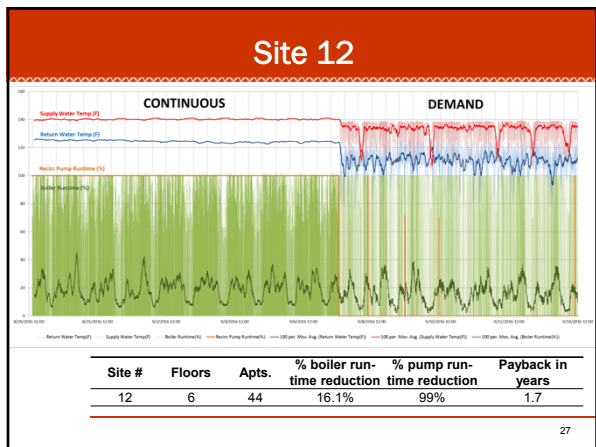
Site #	Floors	Apts.	% boiler run-time reduction	% pump run-time reduction
1	9	36	7.1%	25%
2	3	56	12.5%	33%
3	2	29	16.2%	99%
4	5	42	14.2%	98%
5	6	42	12.6%	93%
6	6	66	9.6%	91%
7	4	54	3.1%	81%
8	6	49	-1.5%	99%
9	4	32	13.2%	99%
10	6	66	-3.2%	100%
11	6	66	-1.1%	97%
12	6	44	16.1%	99%
13	5	74	5.2%	61%
14	4	8	17.7%	41%
15	6	41	18.9%	96%
16	6	60	13.5%	61%
17	6	38	11.7%	62%
18	6	17	0.3%	92%
19	6	11	13.6%	100%
20	6	19	10.5%	93%
21	6	18	7.6%	100%
Average for buildings with savings			13%	79%

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Demonstration Buildings Results

Site #	Installation costs (\$)	Annual \$ savings	Payback in years	
1	975	3,281	0.3	
2	2,074	1,365	1.5	
3	2,074	916	2.3	
4	2,074	1,777	1.2	
5	2,074	1,198	1.7	
6	2,074	949	2.2	
7	6,206	273	22.7	
8	2,074	n/a	n/a	
9	2,074	555	3.7	
10	2,074	n/a	n/a	
11	2,074	n/a	n/a	
12	2,074	1,209	1.7	
13	2,074	216	9.6	
14	1,350	2,704	0.5	
15	1,150	6,306	0.2	
16	2,340	4,206	0.6	
17	2,340	4,000	0.6	
18	1,750	85	20.5	
19	1,750	1,376	1.3	
20	1,750	2,174	0.8	
21	1,750	2,161	0.8	
Average for buildings with savings		1,861	2,278	1.3

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Issues

- Balancing:** poorly balanced lines may limit savings potential
- Crossover:** Can be exacerbated by discontinuous flow, requiring remediation
- "Ghost" flow:** from gravity or driven by boiler pump must be halted
- Old plumbing:** may increase installation cost

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Issues

- Tank stratification:** can be exacerbated by discontinuous flow, increasing supply temperature
- Mixing valves:** many not rated for discontinuous flow, requiring replacement
- Legionella:** conflicting regulatory guidance
- Very large buildings:** may result in unacceptably long wait times during off peak

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1776 Broadway, Suite 1250
New York, NY 10019
212-496-0800 | jdentz@levypartnership.com
www.levypartnership.com